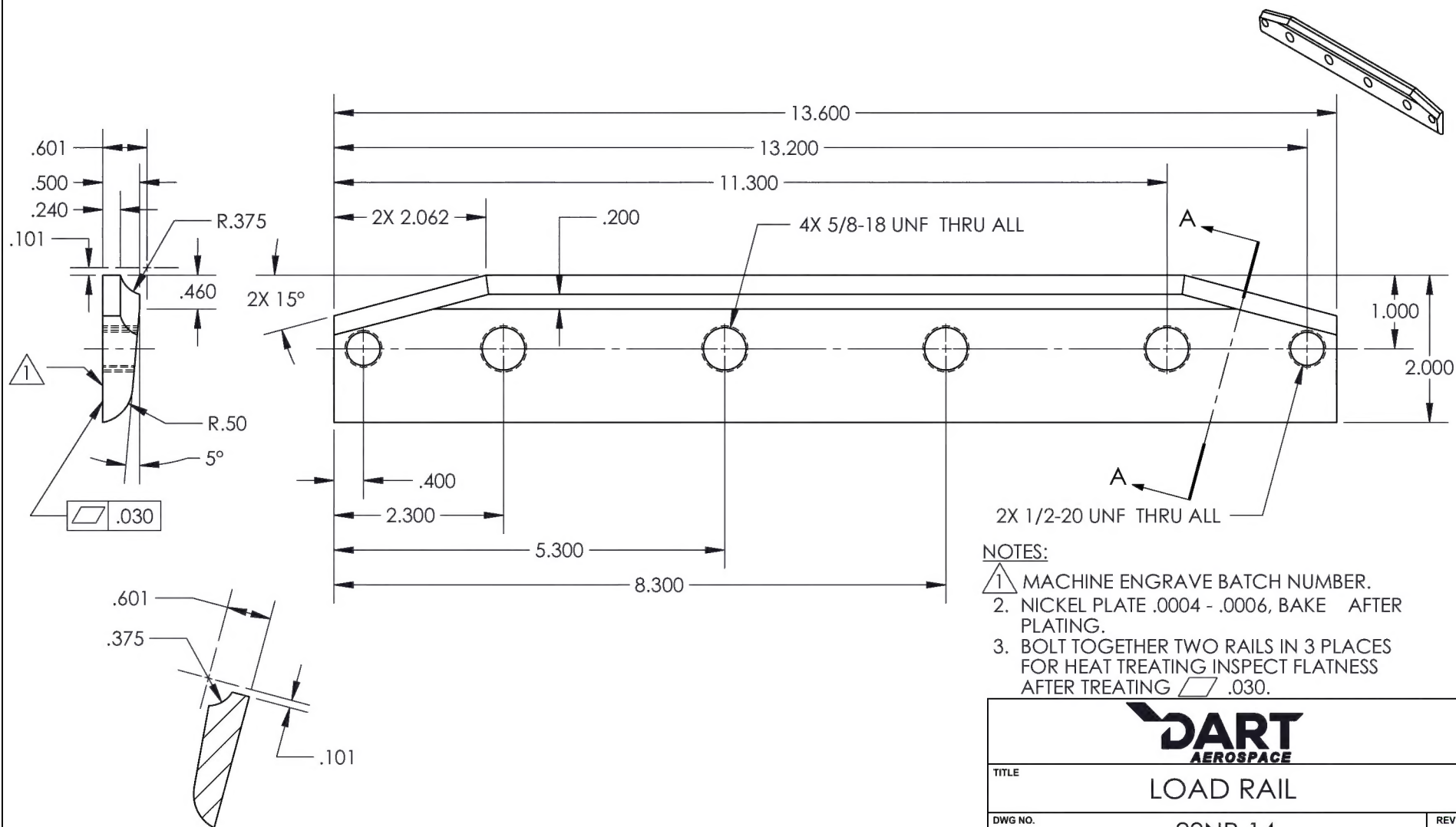


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7		AS DRAWN BY CANAM	7/18/2013	CFS	
8		REMOVED REQUIREMENT FOR 3 BLOCKS AT HEAT TREATING PER R.W.	8/28/2013	CFS	RW
9	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW



#### NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
3. BOLT TOGETHER TWO RAILS IN 3 PLACES FOR HEAT TREATING INSPECT FLATNESS AFTER TREATING  $\square$  .030.

<b>DART</b> AEROSPACE	
TITLE <b>LOAD RAIL</b>	
DWG NO. <b>20NR-14</b>	REV <b>9</b>
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT HTC 44-46
.XX ± .01	FINISH SEE NOTE 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 12/1/1995
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-14	1	LOAD RAIL	4140	5/8 X 2-1/8 X 13-3/4